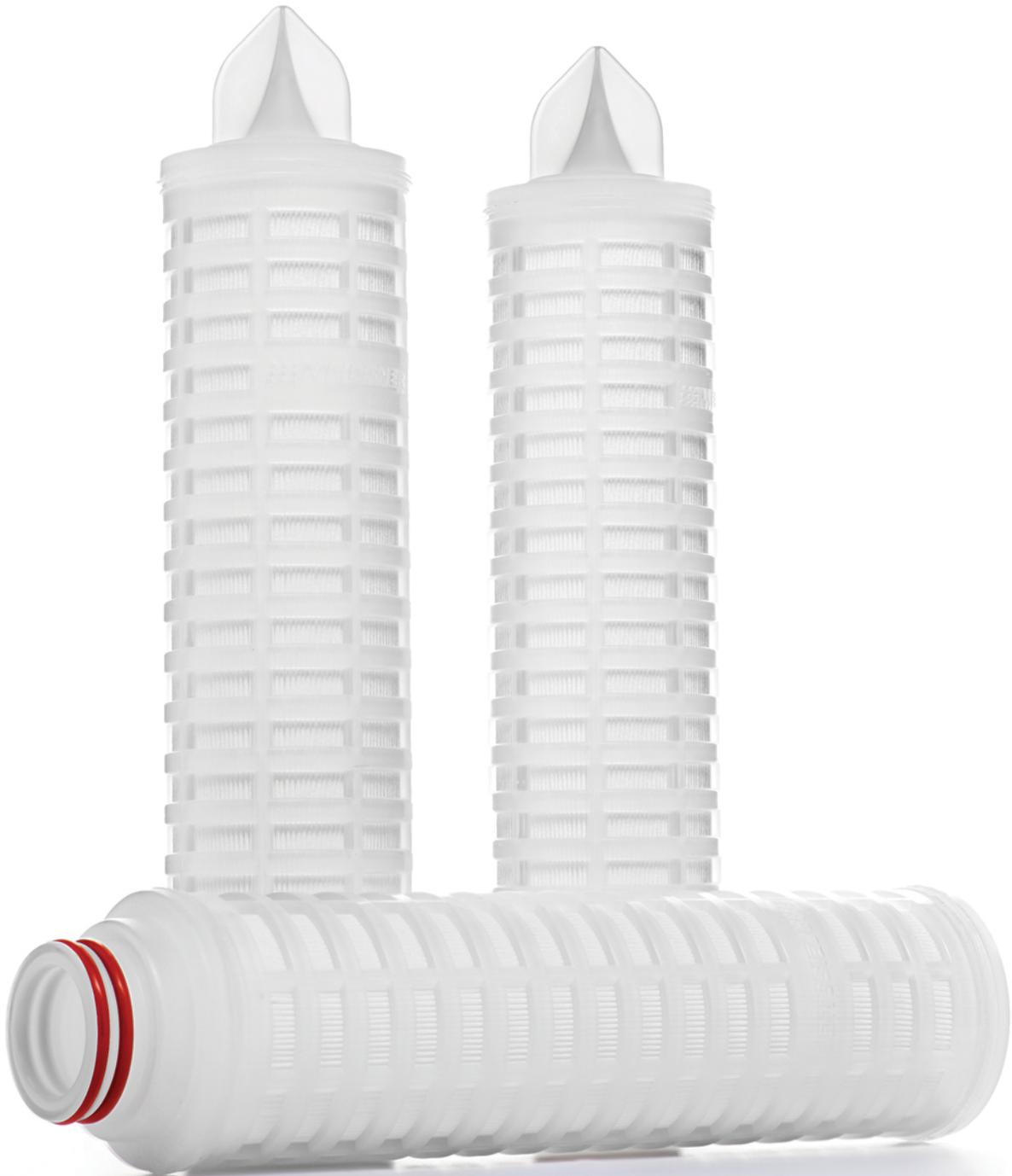


Vanguard®

Polypropylene Microfiber Filter



Vanguard® Filter Cartridge



The Vanguard® filter cartridge is a high efficiency, long life, pleated filter made entirely of chemically resistant polypropylene. The Vanguard® filter's advanced design and construction has resulted in a very economical, premium quality product that provides consistently high filtration efficiency, superior flow rates, considerable dirt holding capacity and exceptional service life. Its all-polypropylene thermally bonded construction and its extremely low extractables, make Vanguard® effective in a wide range of fluids and applications.

The Vanguard® filter cartridge is available in nominal retention ratings from 0.1 µm to 99 µm and is offered in a variety of lengths and styles that allow service in most commonly used filter housings.

Features and Benefits

- All-polypropylene construction
- Wide chemical compatibility; permits application to broad range of fluids
- Particle removal ratings from 0.1 µm to 99 µm
- High filtration efficiency at rated level
- Self-bonded filter media
- Fixed pore structure; consistent particle removal; no migration of filter media; non-fiber-releasing
- Contains no binders, adhesives or surfactants
- Wide solvent compatibility; extremely low extractables; immediately rinses in 18 megohm-cm water
- Maximum effective surface area
- High flow rates; reduced pressure loss
- High dirt holding capacity
- Long filter service life; high throughputs; lower operating costs
- Biologically inert and non-toxic
- Meets FDA requirements for food contact use; passes USP Class VI Plastics biological reactivity tests

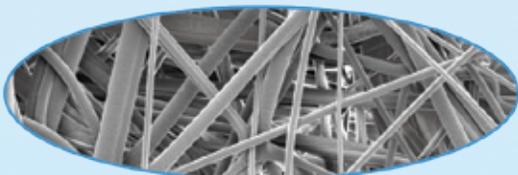
Typical Applications

Vanguard® polypropylene filter cartridges may be used as either prefilters or final filters. Vanguard® filters are most appropriate for use when high efficiency filtration and economy are crucial.

Common industries that use Vanguard® filters include:

- Water purification
- Chemical
- Electronics
- Magnetic Storage Media
- Biologicals
- Diagnostics
- Cosmetics
- Food and Beverage
- Photographic
- Plating
- Oil and Gas

Other uses for Vanguard® filters include filtering electrostatic and jet inks, coatings, paints, polymers, pesticides, metal etching solutions, air and gases.



Vanguard® SEM

Materials of Construction

| | |
|---------------------|--|
| Filter Media: | Polypropylene |
| Upstream Support: | Polypropylene |
| Downstream Support: | Polypropylene |
| Core/Outer Guard: | Polypropylene |
| End Caps: | Polypropylene |
| Sealing Method: | Thermal Bonding |
| O-ring/Gasket Seal: | Buna, EPR, polyethylene, silicone, Teflon®, Teflon® over silicone, Teflon® over Viton® |

Vanguard® filters are manufactured in conformance to cGMP. All materials of construction listed above are FDA approved for food contact use per 21 CFR 177. Vanguard® filters meet the requirements as specified in the current USP Class VI plastics, cytotoxicity and pyrogenicity tests. No binders, adhesives or surfactants are used in its construction. The filters comply with European Commission Directive 2002/72/EC and subsequent amendments up to 2008/39/EC and Commission Regulation (EU) No 10/2011.

Filtration Ratings

Nominal Pore Sizes:
0.1, 0.2, 0.4, 1, 3, 5, 10, 30, 60, 99 µm

Cartridge Dimensions

Diameter: 2.75" (7 cm)
Nominal Lengths:
10", 20", 30", 40" (25 cm, 50 cm, 75 cm, 100 cm)

Maximum Operating Temperatures and Pressures

Δp 80 psi @ 32 °F to 100 °F (Δp 5,5 bar @ 0 °C to 38 °C)
Δp 60 psi @ 150 °F (Δp 4,1 bar @ 66 °C)
Δp 30 psi @ 180 °F (Δp 2,1 bar @ 82 °C)

Sterilization

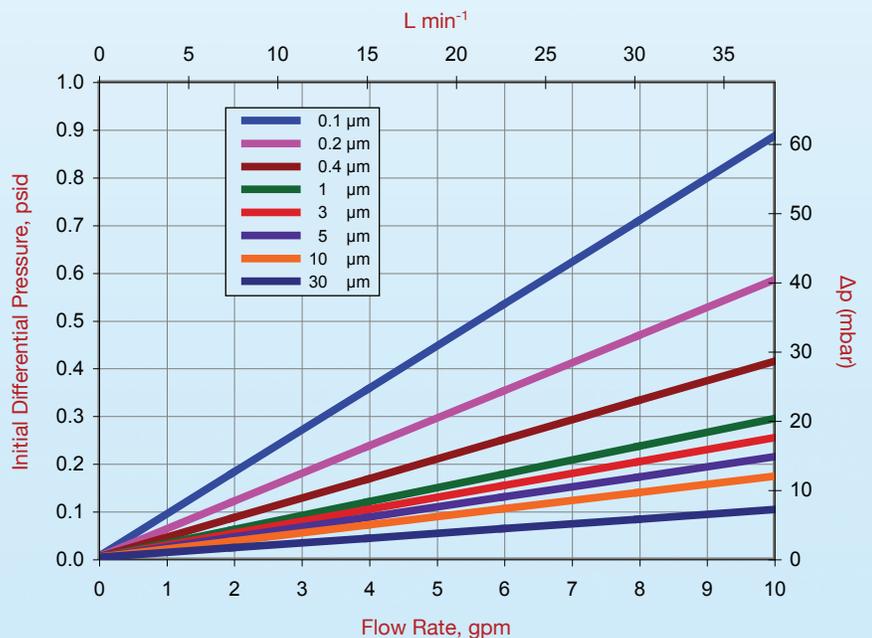
Steam-in-place (SIP):
Saturated steam @ 121-135 °C, 30-60 minutes
[15 psi (1 bar) to 30 psi (2 bar), 30-60 minutes]

Autoclave: 121-135 °C, 30-60 minutes

Vanguard® cartridges are capable of repeated sterilization cycles. For applications requiring autoclave/SIP, a stainless steel reinforcement ring must be ordered. See "Reinforcement Ring Option" within "Ordering Information."



Water Flow Rates per 10" cartridge



End Cap Configuration



-226 O-ring

External -226 O-rings with locking tabs; open end for C6 and F6 SOE configurations



-222 O-ring

External -222 O-rings; open end for C2 and F2 SOE configurations



-226 nO-Ring

External -226 nO-Ring® with locking tabs; open end for C5 and F5 SOE configurations



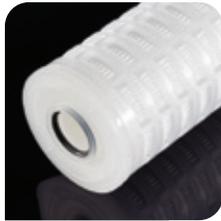
-222 nO-Ring

External -222 nO-Ring®, open end for C1 and F1 SOE configurations



Flat Gasket

Flat Gasket; open end for GS and GL DOE configurations



Internal O-ring

Internal O-ring; open end for DN and DA DOE or RN and RA SOE configurations



Button Cap

Button Cap; closed end for C1, C2, C5 and C6 SOE configurations



Alignment Fin

Alignment Fin; closed end for F1, F2, F5 and F6 SOE configurations



Recessed Cap

Recessed Cap; closed end for RN and RA SOE configurations

DOE = Double Open End
SOE = Single Open End

Ordering Information

| Filter Media | Nominal Rating (µm) | Cartridge Length | End Cap Configuration | Reinforcement Ring Option | Seal Material (O-ring or Gasket) |
|---------------|---------------------|------------------|---|--|----------------------------------|
| MN | 5 | 3 | F2 | R | S |
| MN = | 0.1 | 1 = 10" | GS = DOE; flat gaskets | (Blank) = Standard - no reinforcement ring | <u>O-ring Seal</u> |
| Vanguard® | 0.2 | (25 cm) | (9.75", 19.5", 29.25", 39" length filters) | | B = Buna |
| polypropylene | 0.4 | 2 = 20" | GL = DOE; flat gaskets | | E = EPR |
| microfiber | 1 | (50 cm) | (20", 30", 40" length filters) | R = Reinforcement ring; required for autoclave/SIP applications | S = Silicone |
| | 3 | 3 = 30" | C1 = SOE; -222 nO-Ring®, button cap end | | T = Teflon® over silicone |
| | 5 | (75 cm) | C2 = SOE; -222 O-rings, button cap end | | V = Viton® |
| | 10 | 4 = 40" | F1 = SOE; -222 nO-Ring®, fin end | | X = Teflon® over Viton® |
| | 30 | (100 cm) | F2 = SOE; -222 O-rings, fin end | | <u>Gasket Seal</u> |
| | 60 | | C5 = SOE; -226 nO-Ring®, button cap end | | B = Buna |
| | 99 | | C6 = SOE; -226 O-rings, button cap end | | E = EPR |
| | | | F5 = SOE; -226 nO-Ring®, fin end | | P = Polyethylene |
| | | | F6 = SOE; -226 O-rings, fin end | | S = Silicone |
| | | | DN = DOE; internal -120 O-rings | | T = Teflon® |
| | | | RN = SOE; internal -120 O-ring, recessed cap end | | V = Viton® |
| | | | DA = DOE; internal -213 O-rings | | |
| | | | RA = SOE; internal -213 O-ring, recessed cap end | | |